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Important facts about Cadonà block making machines:

- Our machines are 100% made in Italy in our factory in Musile di Piave (Venezia).
- All our machines are designed and made to work flawlessly also in difficult working environments.
- All of them are semiautomatic and don't have any computer or electronic part.
- All machines are shipped ready to work or with just the minimum assembly required so there's no need for our technicians flying over.
- We design our machines to minimize maintenance and to have no need of specific training.
- Also the biggest machines follow these guidelines that are our product philosophy: no frills, no-nonsense, solidity and easiness of use are the most important things.
- We have thousands of machines at work around the world, some of them still working after decades of use. We have 70 years of experience in this market and we are specialized in block making machines only.

We have two lines of products, stationary and mobile (egg-laying) machines. You can find pictures and data sheets in our website ([www.cadona.it](http://www.cadona.it)) together with videos of the machines at work. Also I like to offer you a short description with the main selling points for each of them.

#### Stationaries

C25 – entry level. This is our cheapest stationary, simplified to reach a very competitive price. The quality of products is, of course, lower compared to the bigger machines but better than a mobile. It's been made for countries where for climatic reasons it's not possible to work outside.

S510 – best seller in many countries. Small machine with manual loading. Despite its small dimensions this machine is built with the same construction quality of the bigger ones and guarantee top quality products.

S610 - just slightly bigger than the S510 but loaded from bucket, which together with automatic extractor, makes it faster. The relatively small size of the pallets makes it easier to handle them and keeps the investment for the full plant cheaper.

S1010 – bigger sister to S610. Recently it has been updated with automatic loader for pallets to shorten the cycle time thus increasing production. The new version also has a more powerful vibration.

RD/SR 1053 – our flagship, very fast machine but still following our philosophy so installation and maintenance are very easy. The RD version is complete with a “drawer” to automatically produce double layer pavers.

Mobiles:

842H – the smallest and simplest machine yet fast and solid. Specialized for hollow blocks. It's been copied many times by our competitors in countless countries.

M515 – same mould as the 842H but improved hydraulic system to produce also solid blocks of good quality. Better option for those countries where solid blocks are common.

1000A6 – bigger sister to M515: bigger mould but still with manual loading and easier plant setup. Like M515 it is very good for solid blocks and can also produce 1 mt. kerbs.

M150 – this is our newest machine. It's based on the 1000A6 core and it's able to produce also pavers with the best possible quality for a mobile machine. There are extra vibrators on the top and the mould it's been reduced in size in order to concentrate the compression power. Of course this positively affects also the quality of solid blocks and kerbs (1 mt. kerbs is still possible).

1000S6 – same mould size as 1000A6 but with bucket and loading tray for concrete loading. It's much faster but needs a bigger investment for the complete plant (mixer and dumper).

1600Super – specialized for hollow blocks and focused on highest speed. Produces up to 1.000 blocks (9" inches) per hour. Another successful product copied by plenty of our competitors.

All our machines can be modified to fulfill special requirements from the customer.

Cadonà is a family run small business, decisions are taken very fast by a small group of people. We export worldwide and we are open to do all our best to fit your requests, we know that every market has its special needs and we deal with that every day.

The reason why we don't go over a certain size is that we have a 70 years' experience and almost 50 in Africa, America and Asia and we only produce machines fitting the needs of these markets.

Our biggest machine is the model RD/SR1053 that respects all the selling point common to all our machines:

1 – the size of the machines is small enough to be shipped almost complete inside a 40" container to minimize shipping cost and avoid installation cost. The installation can be done by local workers. The same happens for regular maintenance or reparations. We never had to send a technician away to have the job done.

2 – the machine is semi-automatic. With bigger machines is necessary to add PLC controls that are expensive, complicated and demanding on maintenance.

3 – to increase the production it will be necessary to enlarge the size of moulds. With bigger moulds the weight is so high that you need automatic palleting system that cost almost as much as the machine itself. Also the cost for moulds increase in an exponential way with the size, so the bigger the machine the more expensive will be to offer a range of different designs. The goal of bigger plants is merely a big cut in manpower wages but it comes for a high cost. Therefore, it's worth only where labor is very expensive. Having more and smaller machines means also more flexibility in production and less stops for moulds change.